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CONFIRMATION NO. FIRST NAMED INVENTOR ATTORNEY DOCKET NO. APPLICATION NO. FILING DATE 1246 251237US90CIP Takahiko Ueda 03/29/2004 10/810,684 **EXAMINER** 08/09/2005 22850 7590 OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C. VU, PHU 1940 DUKE STREET PAPER NUMBER ART UNIT ALEXANDRIA, VA 22314 2871

DATE MAILED: 08/09/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)	
	10/810,684	UEDA ET AL.	
	Examiner	Art Unit	
	Phu Vu	2871	•
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet w	th the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REPLY	/ IS SET TO EXPIDE 3 M	ONTH(S) EDOM	
THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply of If NO period for reply is specified above, the maximum statutory period was a failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a r within the statutory minimum of thin rill apply and will expire SIX (6) MON cause the application to become AE	eply be timely filed y (30) days will be considered timely. THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on	_•		
2a) ☐ This action is FINAL . 2b) ☑ This	action is non-final.	•	
3) Since this application is in condition for allowar	• .	• •	
closed in accordance with the practice under E	x parte Quayle, 1935 C.D	. 11, 453 O.G. 213.	
Disposition of Claims			
4) Claim(s) 1-20 is/are pending in the application.			
4a) Of the above claim(s) is/are withdrawn from consideration.			
5) Claim(s) is/are allowed.		•	
6)⊠ Claim(s) <u>1-20</u> is/are rejected.		•	
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/o	r election requirement.		
Application Papers			
9)☐ The specification is objected to by the Examine	r.		
10)☐ The drawing(s) filed on is/are: a)☐ acc	· · · · ·	•	
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).			
Replacement drawing sheet(s) including the correct	,		
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached	d Office Action of form P10-152.	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. §	119(a)-(d) or (f).	
a)⊠ All b)□ Some * c)□ None of:			
 1. ☐ Certified copies of the priority documents have been received. 2. ☐ Certified copies of the priority documents have been received in Application No 			
_ , , , ,		· ·	
 Copies of the certified copies of the prior application from the International Bureau 		received in this National Stage	
* See the attached detailed Office action for a list	, , , , , , , , , , , , , , , , , , , ,	received.	
	· .		
Attachment(s)	•		
1) Notice of References Cited (PTO-892)		Summary (PTO-413)	
 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) 		s)/Mail Date nformal Patent Application (PTO-152)	
Paper No(s)/Mail Date 4/27. /off	6) 🔲 Other:		

U.S. Patent and Trademark Office PTOL-326 (Rev. 1-04)

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DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-8 and 11-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraishi et al US Publication No. 2002/0027626.

Regarding claims 1-3, Hiraishi fails to explicitly the transmittance, reflectance, and diffusion reflectance of claim 1, however, applicant discloses formation of a film with the particular parameters through a base layer and protective layers that contain a thermoplastic resin, and a flaky organic filler that achieves these parameters and forms flaky pores through a particular stretching of the base layer. Hiraishi discloses a base layer and protective layers that contain a thermoplastic resin, and a flaky organic filler that is stretched in the same manner as in the applicant's specification. The applicant and Hiraishi share the same base material as applicant ([0041-0048] of the Hiraishi and [0032-0033] of applicants specification US Publication 2004/0246515). Applicant admits that the resin used to form the base layer is the same the resins used in the base layer the reference also uses as resins. The reference and applicant also share common flaky inorganic fine powders (see applicant's specification [0035] and Hiraishi [0055]). Applicant forms the semitransparent reflector through biaxially stretching of the film multi-layered film show overlapping ratios of stretching in the X and Y directions

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(see [0099] of the reference and [0054-0054] of publication of applicant's application). The reference also shows an overlapping concentration of the inorganic fine particles (see [0071] of the reference and [0038] of the application) and thickness of the base layers between the applicant's and the reference's overlap (see applicants application [0015] and reference's thickness [0072]) and thickness of the protective layers ([0077-0078] of the reference and [0044] of application). Therefore, since applicant share common base and protective layers a common particulate and common stretching ratios and common thicknesses of the films it is inherent that similar or overlapping values of reflectance and transmittance and diffusion reflectance would be arrived at.

The MPEP section 2144.05 states: In the case where the claimed ranges "overlap or lie inside ranges disclosed by the prior art" a prima facie case of obviousness exists. In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976);

While the reference does state that the transmittance is preferably above 85% this is considered obvious over the reference as the transmittance can be considered a design parameter which appears to be a function of the inorganic fine particle concentration. An increase in the concentration of inorganic fine particles would result in transmittances below 80%. The reference discloses this structure and process to create uniform light emission on the display surface. Therefore, it would be obvious to create a semitransparent reflector of the applicant's as the structure and method in making has been discloses by the prior art to create a uniform light emission on a display device.

Regarding claim 4-6, the reference discloses a base layer and protective layersthat contain a thermoplastic resin, and a flaky inorganic fine power (see claim 1

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rejection). The reference fails to explicitly teach flaky pores of particular x/y aspect ratio (.1 to 10 or .4 to 1.5) and y/h aspect ratio 20 to 1000 or 40 to 500 and porosity (.1% to 20% or .1% to 15%), however applicant admits formation of flaky pores X/Y ratio is determined by the ratio of the stretch in the X direction to the Y direction (see [0054] of applicants specification) and the size is a product of the areal draw ratio. The reference explicitly discloses similar (overlapping) areal draw ratios and draw ratios in the machine direction to the transverse direction. The reference discloses a preferred areal draw ratio of 6 to 50 and a preferred Lmd/Ldt (stretch in machine direction to the transvers) of .2 to 1.4 (derived by 2/10 to 5/3 as the machine direction is discloses to be 2 to 5 and the transverse direction is 3 to 10) are met by the reference as the stretching amounts are the same or at the very least similar such that they reference and applicants are obvious over the reference (see MPEP 2144.05 as cited in claim 1 rejection) therefore pores of the same size, shape, and porosity are obvious to a achieve uniformity, directionality and heat resistance (see [0159]). Therefore, at the time of the invention it would have been obvious to one of ordinary skill in the art stretch the film such that the pores have an x/y aspect ratio (.1 to 10 or .4 to 1.5) and y/h aspect ratio 20 to 1000 or 40 to 500 and porosity (.1% to 20% or .1% to 15%) to achieve good uniformity, directionality and heat resistance.

Regarding claims 7 and 8, the reference teaches an aspect ratio to be 20 to 100 and a mean particle size to be 5 to 50 microns impart directionality and 10-40% preferably by weight (see [0069] of the reference and [0088]). This directly overlaps claim 7 and 8 ranges therefore which is obvious (see MPEP 2144.05 as cited in claim 1

rejection). The reference discloses 0% weight of particles in the protective layers which falls within the applicant's claimed range. The reference also shows the particulate made of inorganic or organic fiber (see [0054-0055) Therefore, at the time of the invention it would have been obvious to one of ordinary skill in the art to use a particle size of 3 to 30 microns, aspect ratio of 2 to 100, and weight concentration of 30% in the in the base layer to impart directionality on the film.

Regarding claim 11-14, the reference teaches an overlapping draw ratio in the machine and transverse direction and areal draw ratio overlapping applicant's to achieve good uniformity, directionality and heat resistance. The MPEP states that overlapping ranges are obvious see MPEP section 2144.05 which is referenced in claim 1 rejection. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to use a draw ratio of .1 to 10 or .4 to 1.5 and a areal draw ratio of 9 to 80 times or 30 to 60 times to achieve uniformity directionality and heat resistance.

Regarding claim 15 and 16, the Hiraishi discloses a polyfin resin of propylene base having a metling point of greater than 140 degrees (see [0042] and [0056]).

Regarding claim 17, Hiraishi discloses film used in a display (see [0001]).

Claims 9 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraishi in view of Kubota et al US Patent No. 5807440.

Regarding claims 9 and 10, Hiraishi discloses all the limitations of claims 9 and 10 except an absolute difference in Transmittance to Reflectance to be less than 60 or 40%. Kubota discloses a diffuser / reflector with an optimal difference of 63% or less

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maximum (see column 3 lines 48-52) to achieve color balance. While this is applied to a photovoltaic device the photovoltaic device at heart is merely a light source. The MPEP states that overlapping ranges are obvious see MPEP section 2144.05 which is referenced in claim 1 rejection. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to reduce the difference between transmittance and reflectance to below 60 or 40% to improve color balance.

Claims 18-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraishi in view of Gunn et al US Patent No 6665027.

Regarding claims 17-20, the references do not teach a combined structure with 5 to 40% transmittance, 5 to 40% reflectance whose sum ranges from 35 to 80%, with a whole reflectance and whole transmittance value of .35 to 1 times that of the diffuser however Gunn discloses an addition of a polarizer with 40% transmission efficiency to a diffuser with similar characteristics to form a display with transmission efficiency in excess of 32%. Since the prior art teaches the semitransparent reflector claims 17-20 applicant admits is formed by adding a Sanritz polarizer (applicants application publication [0078]), which is considered obvious. Addition of this polarizer to the diffuser of claim 1 would cut the overall transmittance and reflectance of the display by 60% and produce a whole transmittance and whole transmittance to be .4 times that of the values for the diffuser. Thus stacking this polarizer produces a display with Tp from 4-32%, Rp from 8-36%, andd Tp + Rp from 12-68%, Rp/R value of .4 and Tp/T value of .4 which produces 5 to 1 improvement in light efficiency over conventional liquid crystal displays.

The MPEP section 2144.05 states: In the case where the claimed ranges "overlap or lie inside ranges disclosed by the prior art" a prima facie case of obviousness exists. In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976);

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"[W]here the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation." In re Aller, 220 F.2d 454, 456, 105 USPQ 233, 235(CCPA 1955)

Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to add a polarizer to which results in a device with Tp from 4-32%, Rp from 8-36%, andd Tp + Rp from 12-68%, Rp/R value of .4 and Tp/T value of .4 which produces 5 to 1 improvement in light efficiency over conventional liquid crystal displays. Also noted is that once the polarizer is added the 5% difference in transparency between the applicant's semitransparent reflected is considered negligible as the difference is further reduced by 60% once the polarizer is added.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Phu Vu whose telephone number is (571)-272-1562. The examiner can normally be reached on 8AM-5PM M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robert Kim can be reached on (571)-272-2293. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Phu Vu Examiner AU 2871

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